

FLANGE NOZZLE MAXIMUM BOLT TORQUE

| NOZZLE SIZE | BOLT TORQUE |
|------------------------|------------------------|
| 1" - 12" | 25 FT. LBS. MAX. |
| 14" - 16" | 30 FT. LBS. MAX. |
| 18" - 20" | 35 FT. LBS. MAX. |
| 24" | 40 FT. LBS. MAX. |